IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Simpson, et al.

Serial No.:

To Be Assigned

Group Art Unit: Unknown

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Herewith

Examiner: Unknown

For:

EXPANSION METHOD

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Signature

Mail Stop Patent Application **Commissioner for Patents** P. O. Box 1450 Alexandria, VA 22313-1450

Dear Sir:

PRELIMINARY AMENDMENT

Prior to examination, please amend the above-identified application as follows:

IN THE CLAIMS:

Please amend claim 68 as follows:

(Currently amended) A lined bore made in accordance with the methods of 68. any of the preceding claims claim 1.